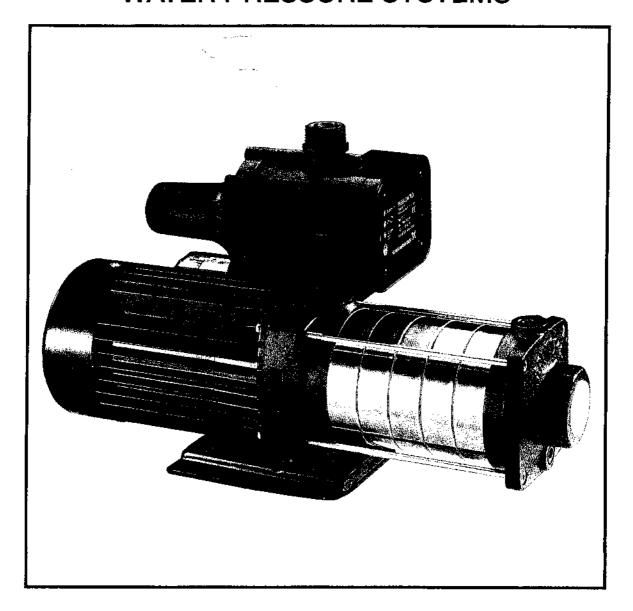
GRUNDFOS X

### WATER PRESSURE SYSTEMS



### INSTALLATION AND OPERATING INSTRUCTIONS

#### INSTALLATION INSTRUCTIONS

The GRUNDFOS JP-PC and CH-PC range of automatic water systems incorporate Presscontrol which has been designed for the control of domestic water systems.

The control automatically starts the pump when a tap is turned on and provides a constant flow from maximum pump capacity down to a minimum flow rate of 0.6 litres per minute.

This method of control eliminates short cycling (high frequency stops and starts) and simultaneously overcomes the problem of fluctuating shower temperatures.

#### INSTALLATION

To obtain optimum performance and service life from your GRUNDFOS system, the following points should be observed.

- a. The pump should be located as close as possible to the water supply.
- b. If externally located, the system should be housed in a weatherproof enclosure suitably ventilated to provide effective motor cooling.
- c. If the column of water between the pump and the highest tap exceeds 15 metres, the unit cannot be installed directly on the pump, but it has to be raised until 15 metres or less is achieved.
- d. It is imperative to install the unit with arrows marked on the body suction and delivery ports are in a upward position.

#### PRIMING

Before starting the pump ensure it has been filled with water, and the system vented of air.

#### APPLICATION 1 — FLOODED SUCTION INSTALLATION

ie: Ground level or overhead storage tank, where the pump is installed below the water level in the supply tank.

Operating under these conditions, the pumps do not require the installation of a check or non-return valve in the suction line.

### **APPLICATION 2 — NEGATIVE SUCTION INSTALLATION**

ie: Underground tank, well, dam or stream where the water level is below the pump location.

It should be noted that not all pumps are self priming, therefore, to be successfully installed on a negative suction, careful design and installation of the suction line is essential.

We strongly suggest that you discuss installation with your GRUNDFOS Dealer before attempting to install your GRUNDFOS system.

The following general rules relating to suction line design should always be observed.

- a. Locate pump as close to water supply as possible with the least vertical suction lift.
- b. High spots in the suction line should be avoided as they can cause air locks and make priming difficult.
- c. Install a large diameter suction pipe to reduce friction loss to a minimum. The following can be used as a guide:-

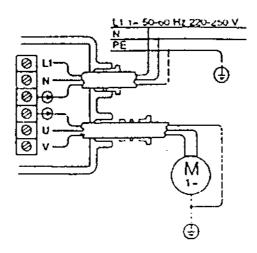
Suction Pipe Length	Recommended Size
Up to 4 metres	32 mm
5 to 9 metres	40 mm
10 to 30 metres	50 <b>m</b> m

d. Fit a GRUNDFOS footvalve and strainer on the end of the suction line.

### **ELECTRICAL CONNECTIONS**

The electrical connections should be carried out by an Authorised Electrician in accordance with local regulations.

Figure 1

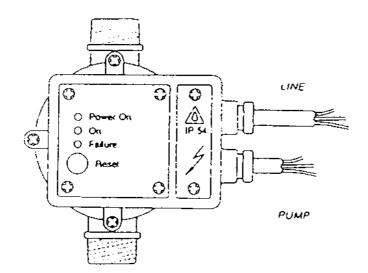


On the terminal box cover of the Presscontrol, a drawing shows how to make connections correctly. Wiring diagram is for single phase 220 volt to 250 volt pumps and up to 1.1 kW (1.5 HP) single phase. (Fig. 1)

Above 1.1 kW (1.5 HP) 220 volt to 250 volt single phase, and all 380 volt to 415 volt three phase motors, should be wired through a contactor. Refer to your GRUNDFOS Dealer if in doubt.

The cable used should have 6 mm minimum and 9 mm maximum outside diameter. In order to guarantee the water tight enclosure of the box, the six screws on the box must be tightly screwed.

Figure 2



#### **Starting**

When the unit is connected to the electrical network, the green L.E.D. **POWER ON** lights up and the yellow L.E.D. **ON** (Pump In Operation) indicates that the pump has been started. (Fig. 2)

The pump continued to operate for a few seconds enabling the system to fill in the pipes and to reach the required pressure.

If this lapse is insufficient, the red L.E.D. **FAILURE** lights up. In this event, keep the **RESET** button pressed and wait, with a tap opened, until the red L.E.D. is off.

Once the button is released and the tap is closed, the unit stops the pump at its maximum pressure.

### **Functioning**

With the starting operation achieved, the unit is programmed to perform all the pump control operations automatically.

When particular operational breakdowns occur, such as water failure, obstruction of the suction pipe, the unit recognises the breakdown and the red L.E.D. **FAILURE** lights up; at the same time, a stop signal is sent to the pump to prevent damages caused by its working in the absence of water.

Rectification of the failure that has caused the stoppage, allows the system to be restarted by pressing the **RESET** button.

PRESS CONTROL	SPECIFICATION
Input Voltage	2 <b>2</b> 0–250 V
Frequency	50–60 Hz
Current rating	10 A
Enclosure rating	IP 54
Maximum Working	
Pressure	1000 kPa (145 psi)
Maximum Temperature	60°C
Connections	1" male

#### **PUMP SPECIFICATION**

Input Voltage 220–240

Frequency 50 Hz

Amperage Refer to Motor Label

Protection Rating IP44

Maximum Operating Pressure 600 kPa (85 psi)

CH Liquid Temperature Range 0-90 Degrees Celsius

JP Liquid Temperature Range 0-40 Degrees Celsius

FAULT	CAUSE
i. Pump does not start	<ul><li>a. The electronic card is broken.</li><li>b. Voltage failure.</li><li>c. Pump jammed.</li></ul>
ii. Pump does not stop	<ul> <li>a. The electronic card is broken.</li> <li>b. The flow detector is blocked in upper position.</li> <li>c. The reset button is jammed.</li> <li>d. Presence of leaks which are higher than minimum flow.</li> </ul>
iii. Intermittent flow	<ul> <li>a. The electronic card is broken.</li> <li>b. Presence of leaks which are lower than the minimum flow 0.6 litres/minute.</li> </ul>
iv. The pump is jammed	a. Stones and debris blocked in suction of pump.

Installation

Control panels

pplications

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Start-up Electrical connection

dormal operation peration

rost protection Bujuun Air

Disposal

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Fig. 2 ECOPRESS®, type EC

echnical data

ault finding chart

eration should also be in accordance will local regulations and accepted codes of studied carefully. The instalkation and opgood practice. tion and operating instructions must be Before the unit is installed, these installa-

These instructions apply to the units:

- PRESSCONTROL®, types PC 15 and 22
- ECOPRESS®, types EC 15 and 22
- MASCONTROL®, types MC 15 and 22.

### 1. Applications

small water supply systems in single-family hours and blocks of flats, for garden watering, etc. The units, which incorporate dry-running protection They are used for automatic operation of pumps in are intended for mounting on Grundfos pumps.

## 2. Control panels



Ę PRESSCONTROL®, type PC



TM03 0157 4304



Fig. 3 MASCONTROL®, type MC

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Yellow indicator is on when running.	Egific: supply is switched on.
is on when the pump is running.	s on when the secundity supply is switched on.

	Pade Indicator light
See section 9. Fault finding chart.	his on in case of operation failure.

resets fault indications.	Note: PC and MC only.	See section 9. Fault findin

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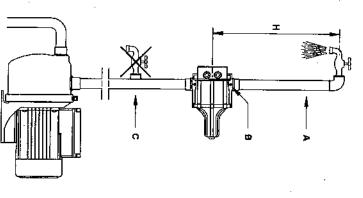


Fig. 4 Installation example

TM00 5589 1195

MC 15 MC 22	EC 16 EC 22	PC 15 PC 22	Туре
15 m 2 <b>2</b> m	8 m 10 m	15 m 22 m	H max.

point. The unit can be fitted directly to the discharge port of the pump or between the pump and the first draw-off

The yellow indicator light goes out. The unit is ready for operation.

- A It is recommended to install the unit so that the distance of height between the unit and the highest draw-off point does not exceed the values stated.
- B The arrows on the unit indicate the flow direction. Always install the unit with the arrows pointing up-Wards.
- Do not install draw-off points between the pump and the unit.

# 4. Electrical connection

carried out in accordance with local regulations. The electrical connections and protection must be

The unit must be connected to an external mains switch with a minimum contact gap supply has been switched off. nal box of the unit unless the electricity Never make any connections in the termi-

Carry out the electrical connection as shown in of 3 mm in all poles.

GB

fig. B, page 58.

nected to an electricity supply system, which is/can be separated from the public supply, e.g. generator operation, the unit should be protected against overvoltage. Note: If the unit is incorporated in a system con-

### 5. Start-up

See also figs, C and D, page 5

Gee also	Jee also ligs. C and D, page 55.
Step	Action
-	Switch on the electricity supply. The green and yellow indicator lights illuminate.
ю	The pump runs for a few seconds until there is pressure on the system. The pump stops and the yellow indicator light goes out. The system is ready for operation. Note: If there is no pressure on the system. • PC/MC: the red indicator light illuminates. Go to point 3.
ω	Open a tap and press Reset/Restart PC/MC: until the red indicator light goes out. EC: until the water starts flowing.
4	Close the tap. The pump stops.
	The green indicator light illuminates.

### 6. Operation

# 6.1 Normal operation

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The unit stops the pump at maximum

pump pressure.

The unit is ready for operation.

LO

Note: In case of a supply failure, the pump restarts In case of minor system leakages, the pump starts. automatically when the supply has been restored.

### 6.2 Dry running

## 5.3 Frost protection

if the unit is not being used during periods of frost, the unit and the pipework must be drained.

The unit has no drain hole and has to be removed for drainage.

### 7. Disposal

Disposal of this product or parts of it must be carried out according to the following guidelines:

- 1. Use the local public or private waste collection service.
- In case such waste collection service does not exist or cannot handle the materials used in the product, please deliver the product or any hazardous materials from it to your nearest Grundfos company or service workshop. οi

## 8. Technical data

Data	E	2	MC
Supply voltage		1 x 230 V ±10%, 50/60 Hz	
Ambient temperature	+65°C	+65°C	+65°C
Maximum liquid temperature	J.09+	+65°C	- - - - - -
Cut-in pressure*	EC 15: 1,5 bar EC 22: 2,2 bar	PC 15; 1.5 bar PC 22; 2.2 bar	MC 15: 1.5 bar MC 22: 2.2 bar
Maximum system pressure	1 MPa (10 bar)	1 MPa (10 bar)	1 MPa (10 bar)
Contact load	6 A	8 A	16.A
Enclosure class	IP 65	IP 65	‡P 65
Dimensions		See fig. A, page 57	

\* The technical data may be limited by the pump data. See installation and operating instructions for the pump.

# 9. Fault finding chart



Before starting work on the pump/unit, make sure that the electricity supply has been switched off and that it cannot be accidentally switched on.

Fault	Cause	Квтефу
1. The pump does not start,	a) The fuses in the electric installation are blown.	Replace the fuses. If the new ones blow too, the electric installation should be checked.
	<ul> <li>b) The ELCB or the voltage-operated ELCB has tripped out.</li> </ul>	Cut in the circuit breaker.
	c) No electricity supply.	Contact the electricity supply authorities.
	d) The motor protection has cut off the electricity supply due to overload.	Check whether the motor/pump is blocked.
:	e) The pump is defective.	Repair or replace the pump.
2. The green indica-	a) Too high system pressure.	Reduce the pressure.
tor light is on, but the pump does not start when water is consumed.	b) Too big distance of height batween the unit and the draw-off point.	Adapt the installation.
3. Frequent starts	a) Leakage in the pipework.	Check and repair the pipework.
and stops.	<ul> <li>b) Non-return valve or foot valve leak- ing.</li> </ul>	Replace the non-return valve or foot valve.
t. The pump does not stop.	a) The pump is not capable of deliver- ing the required discharge pressure.	Replace the pump.
	b) The unit is defective.	Replace the unit.
5. The red indicator light is on.	<ul> <li>a) No water available at the pump suction port.</li> </ul>	Check the pipework.
	<ul><li>b) The pump starts to self-prime (jet pumps only).</li></ul>	See section 5. Start-up.
	c) The pump or unit is defective.	Replace the pump or unit.